

## 10.11 Receiver Head Window Replacement

The following procedure outlines the receiver head maintenance:

1. Power-Off the AAU by removing the power cord from the APC Battery Backup. Follow your site “Lock-Out” procedure to ensure the power cord is not plugged back in until this procedure is completed.
2. Follow the procedure for Receiver Head removal 10.10
3. Using a 5/32” Allen wrench, remove the outer aluminum sheet guide. This will expose the Receiver Window and Retaining Ring. (see figure 10.9.1)
4. Using a 3/32” Allen wrench, carefully remove the four screws holding the retaining ring to the head. At this point, you can remove the rubber o-ring and window from the retaining ring. (see figure 10.9.1)
5. Reverse these steps to re-install the window, making sure to alternately tighten the four screws holding the retaining ring to the head. When finished, the window should not have any bulges or wrinkles.
6. Once the unit has passed a visual inspection, return power to the unit and follow the restart procedure.

