## **10.7 Motor Encoder Removal/Repair/Replacement**

The following procedure outlines the encoder maintenance:

- 1. Power-Off the AAU by removing the power cord from the APC Battery Backup. Follow your site "Lock-Out" procedure to ensure the power cord is not plugged back in until this procedure is completed.
- 2. Open the door to the SSIU panel.
- 3. Locate the two cables from the motor to the SSIU. Separate the four-wire plug/jack (p/j 22) between the encoder and the SSIU.
- 4. Using a 1.5mm Allen wrench, remove the two set-screws holding the encoder to the motor shaft. (see figure 10.7.1)
- 5. Remove the two Phillips screws holding the encoder to the rear motor plate. (see figure 10.7.2)
- 6. Reverse this procedure to re-install the encoder.
- 7. Once the unit has passed a visual inspection, shut and secure the SSIU door.
- 8. Return power to the unit and follow the restart procedure.



