## **5.5 Motor Encoder Replacement**

Note: This section goes into details about how to replace a motor encoder.

- 1. Power-Off the Olympus O-Frame by disconnecting the AC supply power to the SSIU. Follow your site "Lock-Out" procedure to ensure the power is not restored until this procedure is completed.
- 2. Using a standard Philips head screwdriver, open the panels covering the housing station for the drive motor on the Olympus O-Frame (see Figure 5.1.1).

## Figure 5.1.1 is on page

- 3. Locate cable going from the encoder to the Frame Interface Board attached to the inside of the frame. Separate the plug/jack between the encoder and the FIB.
- 4. Using a 1.5mm Allen wrench, remove the two set-screws holding the encoder to the motor shaft (see Figure 5.5.1).

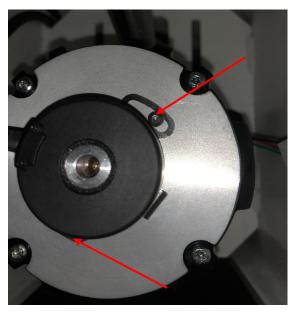


**Figure 5.5.1** 

5. Remove the two Phillips screws holding the encoder to the rear motor plate. (see Figure 5.5.2 and Figure 5.5.3)

**Figure 5.5.2** 

**Figure 5.5.3** 





- 6. Reverse this procedure to re-install the encoder.
- 7. Once the unit has passed a visual inspection, reinstall and secure all panels on the Olympus O-Frame.
- 8. Return power to the unit and follow the system restart procedure found in Section 3.0.